



**PREMIER**  
MANUFACTURING

Document #10006370

THE FIRST NAME IN QUALITY COUPLINGS

# Installation, Inspection, Operation & Maintenance Guide



## MODEL 930A HINGE ASSEMBLY

PART #10001024

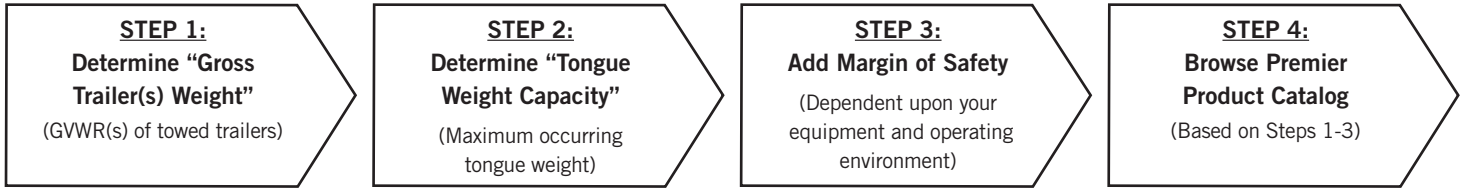
### IMPORTANT

Read these instructions completely before installing, using or attempting to repair this product. If you have any questions, call Premier at (800) 255-5387 or (503) 234-9202

# SELECTING THE RIGHT EQUIPMENT

Whatever your application, selecting the proper equipment for the job is very important. Proper selection along with regular inspection and maintenance will help keep operating costs minimal while providing long life to each component. Below are general guidelines for selecting Premier Coupling and Drawbar Eyes. If you feel that your application is unique, please give Premier a call so that we may help you through the selection process.

Follow these four steps to ensure proper selection of Premier Couplings and Drawbar Eyes.



## STEP 1: Determine "Gross Trailer(s) Weight"

"Gross Trailer(s) Weight" is usually determined by the Gross Vehicle Weight Rating (GVWR). This information is attached to the trailer by the trailer manufacturer.

For "Double Trailer" configurations, only the rear trailer is considered when selecting your Premier Coupling or Drawbar Eye. In this example, a Coupling and Drawbar Eye with a "Gross Trailer Weight" rating of 40,000 lbs. (18,143 kg) would be the minimum rating acceptable for normal, over-the-road applications (see Tongue Weight section below).

### Double Trailer Configuration



Example only, each application may vary and should be considered unique.

For "Triple Trailers", only the two most rearward trailers are considered in selecting your Premier Coupling or Drawbar Eye. In this example, a Coupling and Drawbar Eye with a "Gross Trailer Weight" rating of 80,000 lbs (36,287 kg) would be the minimum acceptable for normal, over-the-road applications. (See Tongue Weight section below).

### Triple Trailer Configuration



Example only, each application may vary and should be considered unique.

## STEP 2: Determine "Tongue Weight Capacity"

"Tongue Weight Capacity" is the maximum expected weight at the drawbar eye. If a hinged drawbar is used, the maximum weight will be approximately 1/2 the overall drawbar weight. If a non-hinged drawbar is used and the actual tongue weight is not known, you can approximate the weight by multiplying the GVWR of the towed trailer by 15%. However, each application is unique and the best practice is to weigh the tongue when the trailer is loaded to GVWR.



## STEP 3: Consider Operating Conditions and Environments

Environments such as rough uneven roads or off-road use can dramatically increase shock loads to both drawbar eyes and couplings. In general, increasing the "Gross Trailer Weight" (Step 1:) and "Tongue Weight Capacity" (Step 2:) by a minimum of 25% will be sufficient for many applications. Even if an application is used off-road occasionally, the minimum increase necessary for Gross Trailer and Tongue Weight is 25%. Certain types of equipment and/or operating practices can also dramatically increase loads through equipment binding and/or improper loading practices. Of special concern is high tongue weight. However, each application is unique and every environment different, therefore your application may require more than 25%.

Once both "Gross Trailers(s) Weight" (Step 1:) and "Tongue Weight Capacity" (Step 2:) have been determined, evaluate your operating conditions and apply an appropriate margin of safety.

## STEP 4: Browse Premier Product Catalog

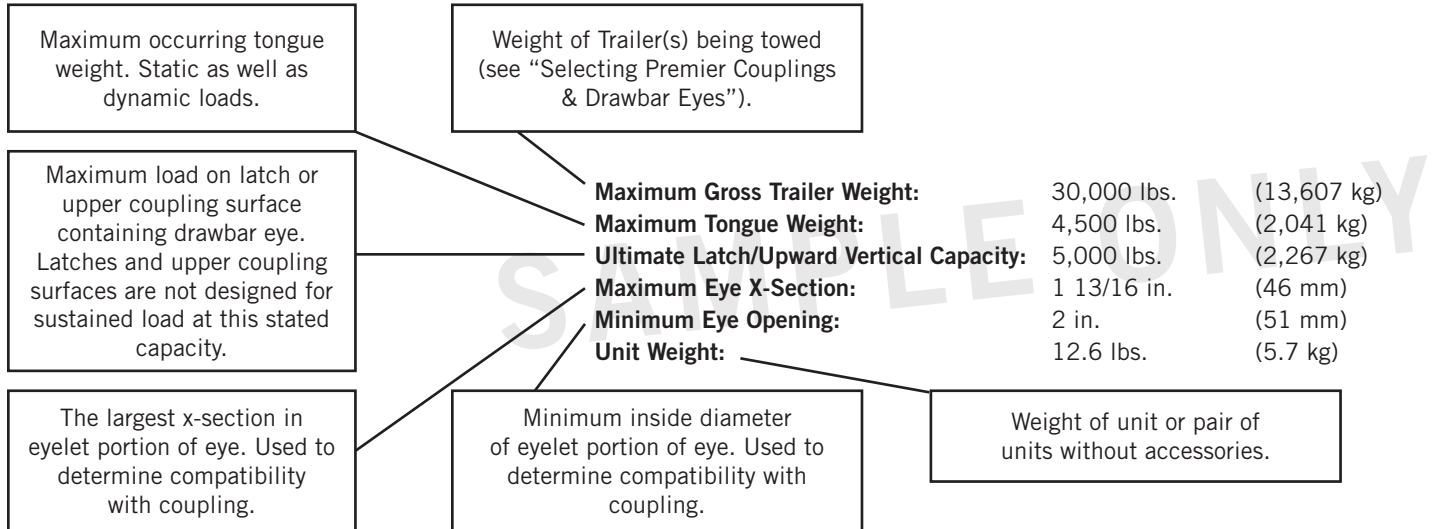
Browse the Premier Product Catalog and refer to the "Specifications" section of each product. Be sure to review the "Understanding Premier Load Specifications" sections and "Coupling to Drawbar Eye Cross-Reference" sheet on the next couple of pages.



# SELECTING THE RIGHT EQUIPMENT

## Understanding Premier Load Specifications

Each Premier product undergoes extensive design and testing prior to being introduced. We use the latest in Computer Aided Design and Analysis Software as well as physical destructive tests. Premier's published load specifications are the maximum load a given product or part will withstand without failure. Premier's testing procedures closely follow the Society of Automotive Engineers (SAE) guidelines of Recommended Practice for testing Couplings and Drawbar Eyes (SAE J847 & J849).



## Importance of Inspection and Maintenance

Whether you use Premier Jacks, Couplings, Drawbar Eyes, Hinge Assemblies or any other Premier product, regular inspection and maintenance are essential for proper function, keeping repair costs to a minimum and above all, safe and efficient operation.

To determine wear limits, Premier created Wear Gages that help judge the useful life of couplings and drawbar eyes (details in catalog). In accordance with Premier and the Federal Motor Carrier Safety Regulations, these were designed to identify wear at the critical percentages of 18% and 20%, by measuring the cross-section of coupling hooks (horn) and drawbar eye loops. 18% wear indicates that the product should be replaced as soon as possible. At 20% wear, the product is no longer in usable condition and must be taken out of service immediately and replaced. The latch gage bar measures the gap space between the top of the coupling hook and the closed latch. If the 3/8" latch gage bar can pass between this region, then the latch components should be considered worn past safe limits and replaced. Please note that these wear gage specifications are in accordance with Premier Mfg. and the Federal Motor Carrier Safety Regulations (refer to other manufacturer's specifications for wear limits on their products).



Premier also provides Installation Guides for each of our major products. These help guide you through installation, inspection, routine maintenance and part replacement. Another resource is our website at [www.premier-mfg.com](http://www.premier-mfg.com). Here you will find Installation Guides, Service Guides, distributor locations, online catalogs, product information, trade show schedules and links to trucking resources.

## Additional Product Resources at Your Fingertips

**Customer Service:** We are always here to support you. Do you need additional information or assistance? Your phone calls are greeted by our courteous receptionist, during business hours. We have exceptional, personable Customer Service Reps for you to rely on. If you have product questions or want to place an order, you can speak directly with one of our experienced and knowledgeable Customer Service Representatives.

**Sales Representatives:** Would you like on site training or assistance? Contact one of our veteran Premier Sales Reps for more information about product training for your staff. Or be sure to visit with them at a Trade Show (see website for schedule).

**[www.premier-mfg.com](http://www.premier-mfg.com):** Our website is an informative resource at your fingertips. In addition to our Installation and Service Guides, you will find Territory Manager contact information, distributor locations, product specifications, product selectors, cross-reference forms, digital product catalog, trade show schedule, and links to trucking resources.



# MODEL 930A HINGE ASSEMBLY

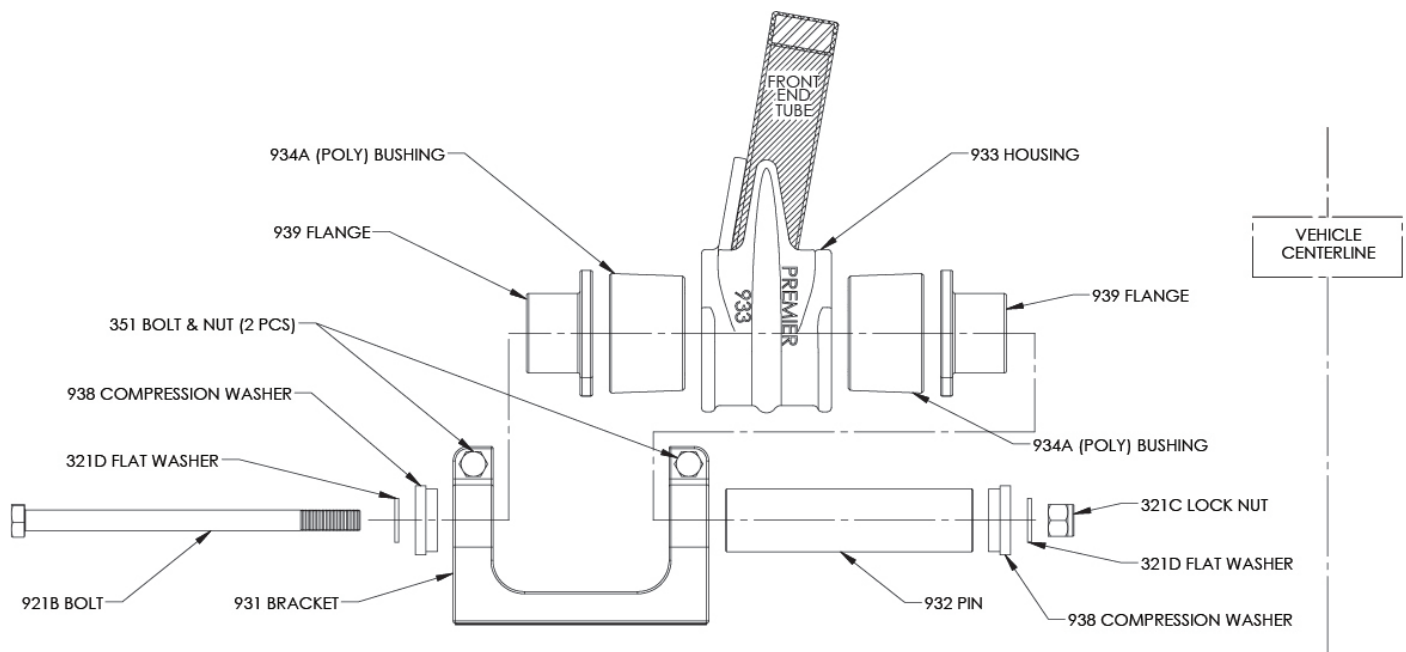
## Specifications and Load Capacities

### SAFETY WARNING

This product is designed for towing under normal conditions within the stated gross trailer weight capacity of the hinge assembly being used. Do not overload or abuse this product. Overloading or abuse may lead to property damage, severe injury, or death.

<b>Max. Gross Trailer Weight (pair):</b>	150,000 lbs.	(68,038 kg)
<b>Bushing I.D.:</b>	1 7/8"	(48 mm)
<b>Bushing O.D.:</b>	Tapered 4 1/4 in.	(108 mm)
<b>Bushing Length:</b>	2 1/4 in.	(57 mm)
<b>Unit Weight (pair):</b>	59.2 lbs.	(26.8 kg)

## Standard Installation Drawing



## Parts & Accessories

### Parts Included Per Hinge:

Model #	Part #	Description
321C	10000946	Locknut
321D	10000947	Flat Washer (2)
351	10004756	Bolt (2) & Nut (2)
921B	10001023	Bolt
931	10001027	Bracket
932	10001029	Pin
933	10001030	Housing
934A	10001032	Poly Bushing
938	10001033	Elastomer Washer (2)
939	10001035	Flange (2)

### Bushing Replacements

(Use ONLY Premier's Bushings):

Model #	Part #	Description
*934A	10001032	Poly Bushing

\*Order 1 - 934A per HINGE

\*Order 2 - 934A per PAIR



# MODEL 930A HINGE ASSEMBLY

## Installation

The 930A Hinge Assemblies are ONLY to be used and maintained with Premier parts. Any substitution or use of non-Premier parts in a 930A Hinge Assembly will VOID ALL PRODUCT WARRANTY.

### **Installation Procedure:**

1. 930A Hinge Assemblies must be installed to comply with the Federal Motor Carrier Safety Regulations. Specifically, Section 393.70, Paragraph C: "Towing of Full Trailers." Prior to install or operation, consult with local, State and Federal agencies, as there may be additional applicable laws governing the installation and use of this product.
2. Prior to welding, Premier strongly suggests building a jig to properly locate each mating 933 Housing and 931 Bracket. The jig should ensure the two hinge assemblies are of equal height above the ground, parallel and equidistant from the trailer centerline. The outside edge of each housing is to be placed 11/16" from the adjacent inside surface of the bracket as shown in Figure 1.
3. All welds used to install the 930A Hinge Assemblies must follow one of the three attached Welding Procedure Specifications; GMAW, SMAW or FCAW. Welding should only be performed by a certified welder skilled in structural welding practices.
4. All weld locations must be clean, paint free and void of any moisture, oil, grease, oxides or loose or thick scale.

Because 930A Hinge Assemblies operate in pairs, the installation instructions below are to be simultaneously followed for each hinge assembly.

### **933 Housing Installation:**

5. The 933 Housings accommodate a front end structure consisting of 2" x 4" rectangular tubing. The shorter welding tab on the housing may be heated and bent outward 10° or inward 5° (see Figure 2), to conform to a wide range of front end angles. Note that these small weld tabs on both housings must be bent equally and when the install is complete, the two housings are to be equidistant from the trailer centerline and their bores aligned.
6. Fit-up, between the rectangular tube front end and the mounting surface of the 933 Housing, must be flush, as shown in Figure 3. Failure to have a flush fit prior to welding will cause the capacities to be negatively affected. Figures 3A and 3B show two possible examples of an improper fit-up that must be avoided.
7. Attach the 933 Housing to the front end tube with a minimum 3/8" fillet weld that encompasses the entire interface between the housing and tube as shown in Figure 3.

### **931 Bracket Installation:**

8. The two 931 Brackets must be equal in height above the ground, parallel, equidistant from the trailer centerline and their bases must be flush with the mounting structure surface. Misaligned brackets or a failure to have a flush fit with the mounting surface prior to welding will cause poor hinge operation as well as negatively affect their capacities.
9. Tack weld the 931 Brackets in place and test fit the 933 Housings. Before proceeding, make sure the bores of the housings align with the bores of the brackets and the 11/16" gap exists between each housing and bracket as shown in Figure 1.
10. Attach the 931 Bracket to the mounting surface with a minimum 3/8" fillet weld around the outer and inner surfaces of the bracket as shown in Figure 4.

### **930A Hinge Assembly after Welding**

(930A: Premier 934A Poly Bushings only)

11. Place the tapered 934A poly bushings into each side of the 933 housings. Center the bushings to achieve an equal amount of bushing material extending out each side of the 933 housings. Roughly 3/8" of bushing material should be sticking out past the 933 housing on each end.
12. Place the 939 flanges into each end of the 931 bracket. Make certain the flat surface on the outer most flange, aligns with the two raised pins surfaces on the 931 bracket. When installed correctly the slits in the 931 housing and 939 flanges are in alignment.



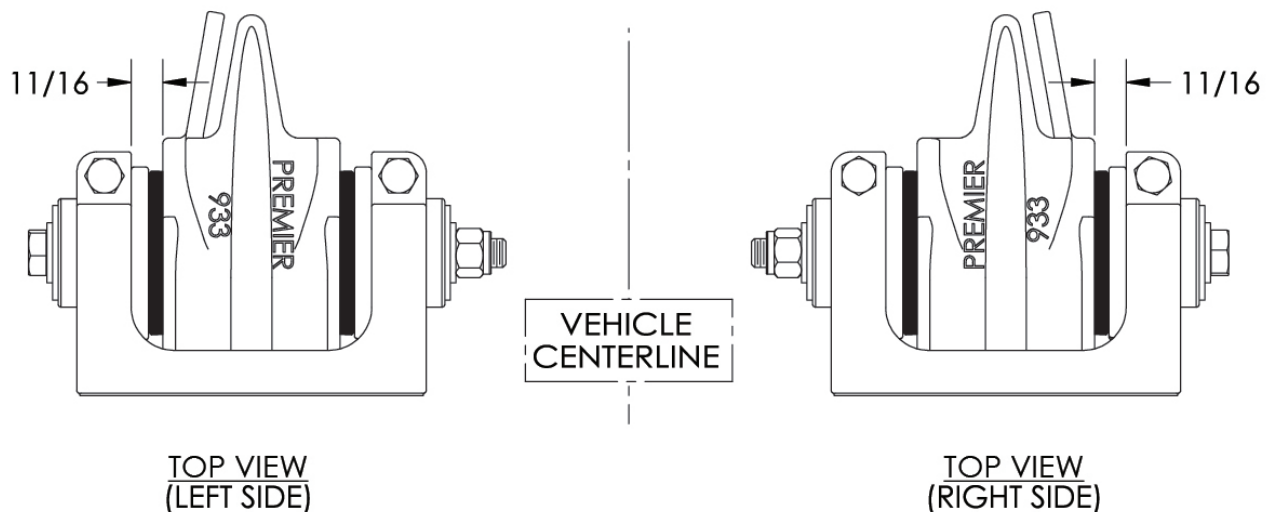
# MODEL 930A HINGE ASSEMBLY

## Installation

14. Position the frame within the previously welded 931 brackets and align the bores in the flanges carefully aligning the bores in the 934A bushings with the bores in the 939 flanges until the 932 pin can be inserted into both sides. Roughly center the 932 pin within each bracket.
15. Place the 321D washer onto the 921B bolt. Place the 938 elastomer-washer onto the 921B bolt so that so that the metal side of the 938 is up against the previously placed 321D washer. Slide the 921B bolt through the center of the 932 pin. The bolt is unidirectional so place to make tightening of the bolt as convenient as possible for your application. Place a second 938 on the 921B bolt, making certain the urethane side is up against the 932 pin. Place a second 321D washer onto the 921B bolt. Thread on by hand the 321C locknut but do not tighten. Install (2) 351 bolts into the 931 brackets, only spinning the locknut on hand tight. Do not tighten the 351.
16. Repeat step 14 on the opposite hinge housing.
17. Tighten the 321C locknuts to 40 ft.-lbs.
18. Tighten the (4) 351 bolts to 80 ft.-lbs of torque. These bolts compress the 931 bracket clamping the 939 flange and 932 pin. Tighten the (4) 351 bolts to 80 ft.-lbs of torque and then test the front end assembly for desired rotational stiffness. If a stiffer frontend hinge is desired, loosen the (4) 351 bolts and tighten the 321C Locknuts an additional 5
19. ft.-lbs of torque. Re-torque the (4) 351 bolts to 80 ft. lbs and test for rotational stiffness. DO NOT EXCEED 75 ft.-lbs of TORQUE on the 321C locknuts. Note: Both 351 bolts need to be loosened completely, prior to any future adjustments of the 321D locknut. After adjustment, the 351bolts must be retorqued to 80ft.-lbs.

**Please note:** All applications vary and this is a recommended install starting point for bushing tightness at 70°F ambient air temperature. Varying conditions and applications may require a different initial set up.

**Figure 1**

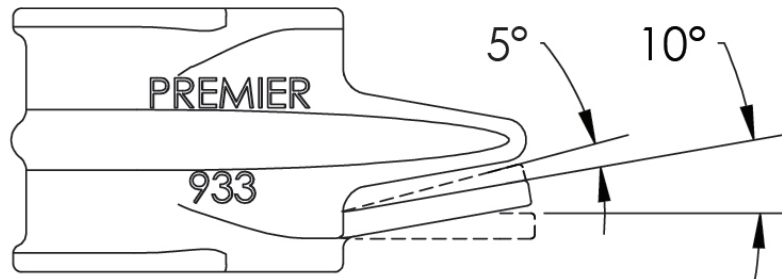




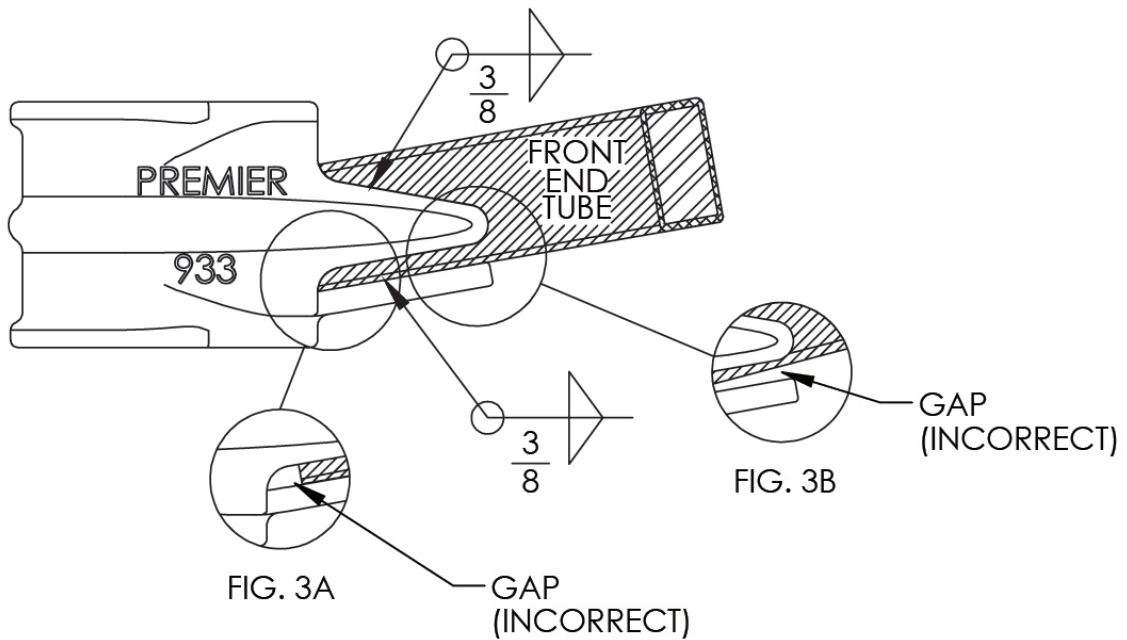
# MODEL 930A HINGE ASSEMBLY

## Installation

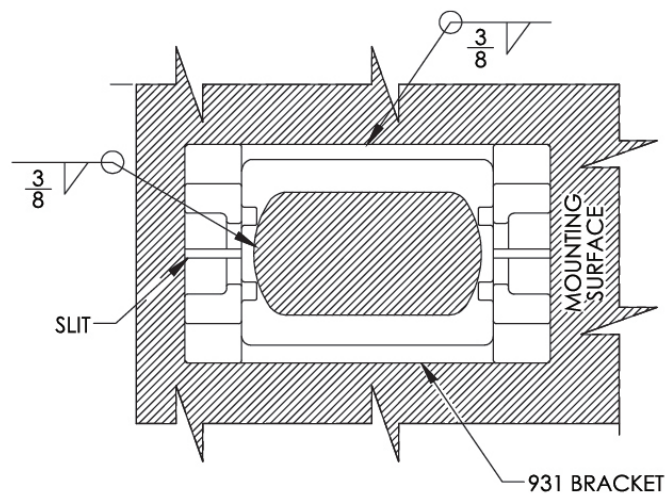
**Figure 2**



**Figure 3**



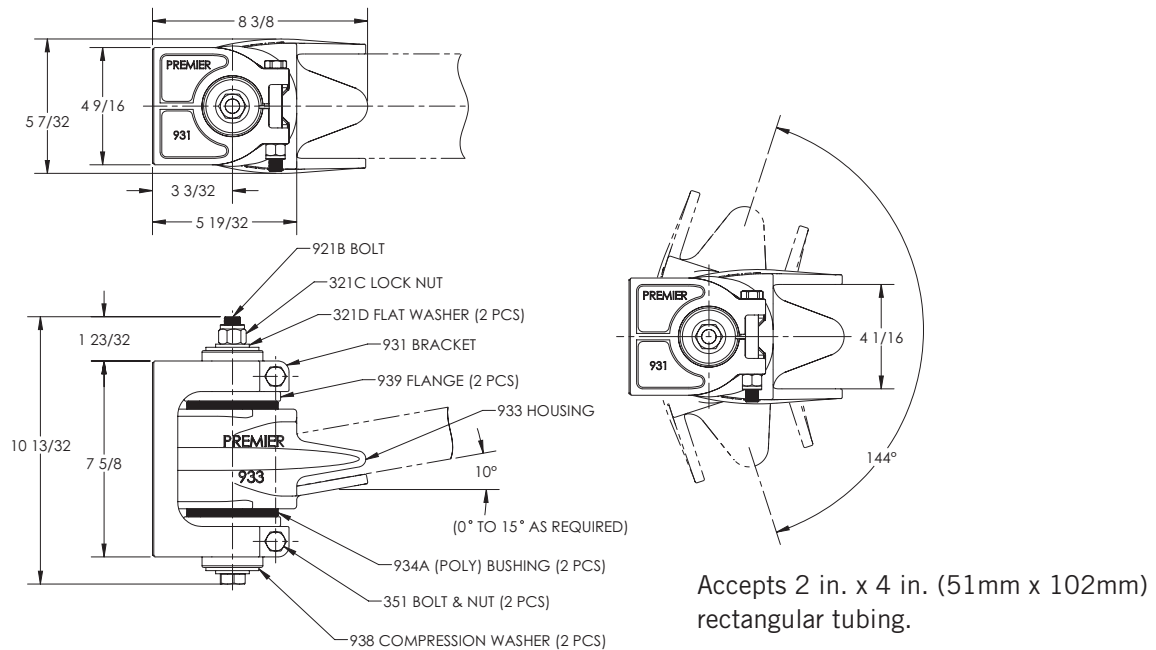
**Figure 4**



# MODEL 930A HINGE ASSEMBLY

## Installation

**Figure 5**



## Inspection/Operation/Maintenance

1. Visually inspect the entire hinge assembly for cracks, impact damage and/or deformation before each and every use. Do NOT use if any of these conditions exist.
2. Over time, slack may develop in the hinge assemblies due to normal bushing wear. Therefore, clean and inspect every 90 days or sooner if your application dictates, and adjust or replace the bushings if any slack is noted.
3. To check for damage on the 934A poly bushings, inspect them closely for cracks or damage where the bushings protrude out past the ends of the 933 housings. If any of these conditions exist, the bushings should be replaced immediately. If the bushings look ok, place a crowbar near the center of the bracket adjacent to the housing. Apply pressure to the bar and visually test for free-play between either the bushing & the housing or the bushing & the pin. If free-play is noted, tighten and/or replace the bushings.  
NOTE: Pulling forward or backward while the trailer brakes are set is not an acceptable method to check for bushing wear.
4. This product is designed to be operated within the free rotation of the coupling to drawbar eye connection. It is the responsibility of the vehicle designer/end user to ensure that these limits are not exceeded (do not bind-up/jackknife).
5. **WARNING:** Prior to towing, make certain that adequately rated safety chains have been properly connected.
6. Never weld on any Premier part in order to repair damaged or worn areas. Field and/or shop weld repairs are inadequate and may further weaken the assembly.

### **IMPORTANT GUIDELINES that apply to all Premier Hinge Assemblies**

- Never attempt weld repair of damaged or worn components
- Clean and inspect hinge assemblies for damage or excessive wear before each and every use
- All welds should be performed by a certified welder skilled in structural welding practices
- The mounting structure the hinges are welded to must be of sufficient strength to withstand load ratings of hinges
- Do not bind-up (Jackknife) any application as stresses can cause damage to products or components, resulting in failure and detachment of the trailer while in use





# MODEL 930A HINGE ASSEMBLY

## Welding Procedures

### WELDING PROCEDURE SPECIFICATION (WPS) Yes (X) PREQUALIFIED (X) QUALIFIED BY TESTING (X) or PROCEDURE QUALIFICATION RECORD (PQR) Yes (X)

<b>GMAW</b>		Identification #: PMEM-1	
Revision 0		Date: 2/1/00	By: PI
Authorized By:		Date:	
Welding Process(es): GMAW		Type: Manual	Semi-Automatic: (X)
Supporting PQR No. (s): N/A Prequalified		Machine:	Automatic:
<b>JOINT DESIGN USED</b>		<b>POSITION</b>	
Type: All Fillets, Butts (See Attached)		Position of Groove: 1G, 2G	
Single (X)		Double Weld (X)	
Back: Yes (X)		No (X)	
Backing Material: M1-P1-S1, Group 1 & 2		<b>ELECTRICAL CHARACTERISTICS</b>	
Root Opening: ---		Transfer Mode (GMAW) short-circuiting ( )	
Groove Angle: ---		Globular (X) Spray (X)	
Back Gouging: Yes (X) No (X) Method: Mech/Thermal		Current: AC ( ) DCEP(X) DCEN ( ) Pulsed ( )	
<b>BASE METALS</b>		Other:	
Material Spec.: M1-P1-S1 1026 Carbon Steel		<b>TECHNIQUE</b>	
Type or Grade: Group 1 & 2		Stringer or Weave Bead: String or Weave	
Thickness: Groove: 1/8 - 1 1/8" Fillet: Unlimited		Multi-Pass or Single Pass (per side): Single, Multiple	
Diameter (Pipe): 4" Minimum		Number of electrodes: Single	
<b>FILLER METALS</b>		Electrode Spacing:	
AWS Specification: A5.18		Longitudinal: ---	
AWS Classification: E70S-1		Lateral: ---	
<b>SHIELDING</b>		Angle: ---	
Flux:		Contact Tube to Work Distance: 3/4" ± 1/8"	
Gas: CO <sub>2</sub>		Peening: Recommended	
Composition: 100%		<b>POSTWELD HEAT TREATMENT</b>	
Electrode-Flux (Class):		Flow Rate: 30-50 c/h	
Temp.: ---		Time: ---	
Gas Cup Size: 1/2" Dia.			
<b>PREHEAT</b>			
Preheat Temp.: Min.: 100°F			
Interpass Temp.: Min.: 100°F		Max.: 500°F	

WELDING PROCEDURE								
Pass or Weld Layer(s)	Process	Filler Metals		Current		Volts	Travel Speed	Joint Details
		Class	Diam.	Type & Polarity	Amps or Wire Feed Speed			See Attached
All	GMAW	E70S-X	0.035	DCEP	190-230	22-31	13 ±1 IPM	See Attached
All	GMAW	E70S-X	0.045	DCEP	280-290	27-31	13 ±1 IPM	

### WELDING PROCEDURE SPECIFICATION (WPS) Yes (X) PREQUALIFIED (X) QUALIFIED BY TESTING ( ) or PROCEDURE QUALIFICATION RECORD (PQR) Yes ( )

<b>SMAW</b>		Identification #: PMSMA-1	
Revision 0		Date: 2/1/00	By: PI
Authorized By:		Date:	
Welding Process(es): SMAW		Type: Manual (X)	Semi-Automatic:
Supporting PQR No. (s): N/A (Pre-Qualified)		Machine:	Automatic:
<b>JOINT DESIGN USED</b>		<b>POSITION</b>	
Type: All Fillets-Butts (See Attached)		Position of Groove: All	
Single (X)		Double Weld (X)	
Back: Yes (X)		No (X)	
Backing Material: M1-P1-S1, Group 1 & 2		<b>ELECTRICAL CHARACTERISTICS</b>	
Root Opening: ---		Transfer Mode (GMAW) short-circuiting ( )	
Groove Angle: ---		Globular ( ) Spray ( )	
Back Gouging: Yes (X) No (X) Method: Mech/Thermal		Current AC ( ) DCEP (X) DCEN ( ) Pulsed ( )	
<b>BASE METALS</b>		Other:	
Material Spec.: M1-P1-S1 1026 Carbon Steel		<b>TECHNIQUE</b>	
Type or Grade: Group 1 and 2		Stringer or Weave Bead: String and Weave	
Thickness: Groove: 1/8"-1 1/2" Fillet: Unlimited		Multi-Pass or Single Pass (per side): Multiple/Single	
Diameter (Pipe): 4" Minimum		Number of electrodes: Single	
<b>FILLER METALS</b>		Electrode Spacing:	
AWS Specification: A5.1-A5.5		Longitudinal: N/A	
AWS Classification: E7018		Lateral: N/A	
<b>SHIELDING</b>		Angle: N/A	
Flux:		Contact Tube to Work Distance: N/A	
Gas: N/A		Peening: Recommended	
Composition: N/A		Interpass Cleaning: Mechanical Only	
Electrode-Flux (Class):		<b>POSTWELD HEAT TREATMENT</b>	
Flow Rate: N/A		Temp.: N/A	
Gas Cup Size: N/A		Time: N/A	
<b>PREHEAT</b>			
Preheat Temp.: Min.: 100°F			
Interpass Temp.: Min.: 100°F		Max.: 500°F	

WELDING PROCEDURE								
Pass or Weld Layer(s)	Process	Filler Metals		Current		Volts	Travel Speed	Joint Details
		Class	Diam.	Type & Polarity	(Amps) or Wire Feed Speed			See Attached And AWS D1.1
All	SMAW	E7018	3/32"	DCEP	70-110	19-22	As Required	
All	SMAW	E7018	1/8"	DCEP	90-150	26-24		
All	SMAW	E7018	5/32"	DCEP	120-90	26-24		

### WELDING PROCEDURE SPECIFICATION (WPS) Yes (X) PREQUALIFIED (X) QUALIFIED BY TESTING ( ) or PROCEDURE QUALIFICATION RECORD (PQR) Yes ( )

<b>FCAW</b>		Identification #: PMFC-1	
Revision 0		Date: 2/1/00	By: PI
Authorized By:		Date:	
Welding Process(es): FCAW		Type: Manual (X)	Semi-Automatic:
Supporting PQR No. (s): N/A (Pre-Qualified)		Machine:	Automatic:
<b>JOINT DESIGN USED</b>		<b>POSITION</b>	
Type: All Fillets-Butts (See Attached)		Position of Groove: All	
Single (X)		Double Weld (X)	
Back: Yes (X)		No (X)	
Backing Material: M1-P1-S1, Group 1 & 2		<b>ELECTRICAL CHARACTERISTICS</b>	
Root Opening: ---		Transfer Mode (GMAW) short-circuiting ( )	
Groove Angle: ---		Globular (X) Spray (X)	
Back Gouging: Yes (X) No (X) Method: Mech/Thermal		Current: AC ( ) DCEP (X) DCEN ( ) Pulsed ( )	
<b>BASE METALS</b>		Other:	
Material Spec.: M1-P1-S1 1026 Carbon Steel		<b>TECHNIQUE</b>	
Type or Grade: Group 1 and 2		Stringer or Weave Bead: String and Weave	
Thickness: Groove: 1/8"-1 1/2" Fillet: Unlimited		Multi-Pass or Single Pass (per side): Multiple/Single	
Diameter (Pipe): 4" Minimum		Number of electrodes: Single	
<b>FILLER METALS</b>		Electrode Spacing:	
AWS Specification: A5.20		Longitudinal: N/A	
AWS Classification: E70T-1/E71T-1		Lateral: N/A	
<b>SHIELDING</b>		Angle: N/A	
Flux:		Contact Tube to Work Distance: 3/4" ± 1/4"	
Gas: CO <sub>2</sub>		Peening: Recommended	
Composition: 100%		Interpass Cleaning: Mechanical Only	
Electrode-Flux (Class):		<b>POSTWELD HEAT TREATMENT</b>	
Flow Rate: 30-50 c/h		Temp.: N/A	
Gas Cup Size: 1/2" Dia. Min.		Time: N/A	
<b>PREHEAT</b>			
Preheat Temp.: Min.: 100°F			
Interpass Temp.: Min.: 100°F		Max.: 500°F	

WELDING PROCEDURE								
Pass or Weld Layer(s)	Process	Filler Metals		Current		Volts	Travel Speed	Joint Details
		Class	Diam.	Type & Polarity	(Amps) or Wire Feed Speed			
All	FCAW	E70T-1	0.045	DCEP	180-280	24-28	As Required	See Attached And AWS D1.1
All	FCAW	E71T-1	0.052	DCEP	190-300	24-29		
All	FCAW		0.068	DCEP	210-350	24-29		
All	FCAW		5/64"	DCEP	250-400	26-30		



# ATTENTION!

End Users must read and follow this information.

**DISTRIBUTORS & OEM'S:** Please ensure that your customers are made aware of the following information on this page.

1. VERIFY THAT BOTH COUPLING'S AND DRAWBAR EYE'S RATED CAPACITIES MEET YOUR APPLICATION(S) REQUIREMENTS.
2. DO NOT OVERLOAD COUPLING OR DRAWBAR EYE.
3. INSPECT COUPLING, LATCH AND DRAWBAR EYE FOR CRACKS, BENDING DAMAGE OR EXCESSIVE WEAR.  
**DO NOT USE IF ANY OF THESE CONDITIONS EXIST!**
4. CHECK FOR GAP BETWEEN CLOSED LATCH AND TOP OF HORN OR COUPLING BALL.  
**DO NOT USE IF GAP IS 3/8 IN. OR MORE.**
5. MAKE SURE COUPLING IS LATCHED AND THAT LATCH WILL NOT OPEN.
6. PRIOR TO USE, ALWAYS CONNECT SAFETY CHAINS OF ADEQUATE STRENGTH FOR LOAD(S) BEING TOWED.
7. DO NOT BIND-UP (JACKKNIFE) ANY APPLICATION AS STRESSES CAN CAUSE DAMAGE TO THE COUPLING, DRAWBAR EYE, OTHER COMPONENTS OR ANY COMBINATION OF THEM. JACKKNIFING MAY RESULT IN FAILURE OF PRODUCTS OR COMPONENTS, RESULTING IN DETACHMENT OF THE TRAILER WHILE IN USE.
8. DO NOT APPLY LUBRICANTS TO THE COUPLING HOOK OR DRAWBAR EYE LOOP, AS THEY CAN COVER UP POSSIBLE DAMAGE AND ACCELERATE WEAR.
9. ALWAYS ABIDE BY ALL APPLICABLE STATE AND FEDERAL REGULATIONS GOVERNING SAFE AND PROPER TRANSPORTATION.
10. NEVER STRIKE ANY OF THESE COMPONENTS WITH A HAMMER OR ANY OTHER DEVICE.
11. ALWAYS VERIFY PROPER OPERATION OF LATCHING SYSTEM AND COUPLING COMPONENTS PRIOR TO DRIVE OFF.
12. NEVER USE A COUPLING THAT YOU DO NOT FULLY UNDERSTAND HOW TO PROPERLY OPERATE AND VERIFY SECURE LATCHING OF.
13. **NEVER REPLACE ANY PART IN ANY OF PREMIER'S ASSEMBLIES WITH NON-PREMIER COMPONENTS. DOING SO WILL VOID ALL WARRANTY AND POTENTIALLY COMPROMISE THE UNIT'S INTEGRITY, WHICH COULD RESULT IN PROPERTY DAMAGE, SERIOUS INJURY, OR DEATH.**



# **WARNING!**

This envelope contains important instructions

**AND MUST REMAIN ATTACHED TO THIS PRODUCT.** It may be removed only by the End

User or by an Original Equipment Manufacturer who preserves this envelope and instructions and provides it to the end user.



PREMIER MANUFACTURING  
THE FIRST NAME IN QUALITY COUPLINGS  
800-255-5387 (503)234-9202  
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## **Model 930A Hinge Assembly**

**WARRANTY:** We warrant all Premier products to be free from defects in material or workmanship for one year. We will repair or replace, at our option, any Premier product which our examination reveals to be defective, provided that the product is returned to our factory, at Tualatin, Oregon transportation prepaid, within one year of purchase by the first retail purchaser. Our warranty does not extend to products which have been subject to misuse, neglect, improper installation, maintenance or application, nor does our warranty extend to products which have been repaired or altered outside of 3UHPLHU-V facility unless the repair or alteration has been expressly authorized in writing by Premier. **This warranty is in lieu of all other warranties, express or implied, and excludes warranties of merchantability, fitness for a particular purpose and otherwise, and in no event will Premier be liable for incidental, special, contingent or consequential damages.**

**DISCLAIMER:** Although great care has been taken to ensure accurate information throughout this document, Premier Manufacturing must reserve the right to alter any information contained within. These changes include but are not limited to: Dimensional changes, load capacity and availability of any part or assembly.

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